

Adjust the analyzer to optimize performance on the most sensitive range to be used.

(2) Zero the carbon monoxide analyzer with either purified synthetic air or zero-grade nitrogen.

(3) Bubble a mixture of three percent CO<sub>2</sub> in N<sub>2</sub> through water at room temperature and record analyzer response.

(4) An analyzer response of more than one percent of full scale for ranges above 300 ppm full scale or more than three ppm on ranges below 300 ppm full scale requires corrective action. (Use of conditioning columns is one form of corrective action which may be taken.)

(c) Initial and periodic calibration. Calibrate the NDIR carbon monoxide analyzer prior to its introduction into service and monthly thereafter.

(1) Adjust the analyzer to optimize performance.

(2) Zero the carbon monoxide analyzer with either purified synthetic air or zero-grade nitrogen.

(3) Calibrate on each used operating range with carbon monoxide-in-N<sub>2</sub> calibration gases having nominal concentrations between 10 and 90 percent of that range. A minimum of six evenly spaced points covering at least 80 percent of the 10 to 90 range (64 percent) is required (see following table).

Example calibration points (percent)	Acceptable for calibration?
20, 30, 40, 50, 60, 70 .....	No, range covered is 50 percent, not 64 percent.
20, 30, 40, 50, 60, 70, 80, 90 ..	Yes.
10, 25, 40, 55, 70, 85 .....	Yes.
10, 30, 50, 70, 90 .....	No, though equally spaced and entire range covered, a minimum of six points is needed.

(4) Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is two percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds two percent at any point, use the best-fit non-linear equation which represents the data to within two percent of each test point to determine concentration.

#### §91.318 Oxides of nitrogen analyzer calibration.

(a) Calibrate the chemiluminescent oxides of nitrogen analyzer as described in this section.

(b) Initial and periodic interference. Prior to its introduction into service, and monthly thereafter, check the chemiluminescent oxides of nitrogen analyzer for NO<sub>2</sub> to NO converter efficiency. Figure 2 in appendix B of this subpart is a reference for the following paragraphs:

(1) Follow good engineering practices for instrument start-up and operation. Adjust the analyzer to optimize performance.

(2) Zero the oxides of nitrogen analyzer with purified synthetic air or zero-grade nitrogen.

(3) Connect the outlet of the NO<sub>x</sub> generator to the sample inlet of the oxides of nitrogen analyzer which has been set to the most common operating range.

(4) Introduce into the NO<sub>x</sub> generator analyzer-system an NO-in-nitrogen (N<sub>2</sub>) mixture with an NO concentration equal to approximately 80 percent of the most common operating range. The NO<sub>2</sub> content of the gas mixture must be less than 5 percent of the NO concentration.

(5) With the oxides of nitrogen analyzer in the NO mode, record the concentration of NO indicated by the analyzer.

(6) Turn on the NO<sub>x</sub> generator O<sub>2</sub> (or air) supply and adjust the O<sub>2</sub> (or air) flow rate so that the NO indicated by the analyzer is about 10 percent less than indicated in paragraph (b)(5) of this section. Record the concentration of NO in this NO+O<sub>2</sub> mixture as value "c."

(7) Switch the NO<sub>x</sub> generator to the generation mode and adjust the generation rate so that the NO measured on the analyzer is 20 percent of that measured in paragraph (b)(5) of this section. There must be at least 10 percent unreacted NO at this point. Record the concentration of residual NO as value "d."

(8) Switch the oxides of nitrogen analyzer to the NO<sub>x</sub> mode and measure total NO<sub>x</sub>. Record this value as "a."

(9) Switch off the NO<sub>x</sub> generator but maintain gas flow through the system.

The oxides of nitrogen analyzer will indicate the NO<sub>x</sub> in the NO+O<sub>2</sub> mixture. Record this value as “b.”

(10) Turn off the NO<sub>x</sub> generator O<sub>2</sub> (or air) supply. The analyzer will now indicate the NO<sub>x</sub> in the original NO-in-N<sub>2</sub> mixture. This value should be no more than 5 percent above the value indicated in paragraph (b)(4) of this section.

(11) Calculate the efficiency of the NO<sub>x</sub> converter by substituting the concentrations obtained into the following equation:

$$\text{percent efficiency} = (1 + (a - b)/(c - d)) \times 100$$

Where:

a=concentration obtained in paragraph (b)(8) of this section,

b=concentration obtained in paragraph (b)(9) of this section,

c=concentration obtained in paragraph (b)(6) of this section,

d=concentration obtained in paragraph (b)(7) of this section.

If converter efficiency is not greater than 90 percent, corrective action is required.

(c) Initial and periodic calibration. Prior to its introduction into service, and monthly thereafter, calibrate the chemiluminescent oxides of nitrogen analyzer on all normally used instrument ranges. Use the same flow rate as when analyzing samples. Proceed as follows:

(1) Adjust analyzer to optimize performance.

(2) Zero the oxides of nitrogen analyzer with zero-grade air or zero-grade nitrogen.

(3) Calibrate on each normally used operating range with NO-in-N<sub>2</sub> calibration gases with nominal concentrations between 10 and 90 percent of that range. A minimum of six evenly spaced points covering at least 80 percent of the 10 to 90 percent range (64 percent) is required (see following table).

Example calibration points (percent)	Acceptable for calibration?
20, 30, 40, 50, 60, 70 .....	No, range covered is 50 percent, not 64 percent.
20, 30, 40, 50, 60, 70, 80, 90 ..	Yes.
10, 25, 40, 55, 70, 85 .....	Yes.
10, 30, 50, 70, 90 .....	No, though equally spaced and entire range covered, a minimum of six points is needed.

(4) Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is two percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds two percent at any point, use the best-fit non-linear equation which represents the data to within two percent of each test point to determine concentration.

(d) The initial and periodic interference, system check, and calibration test procedures specified in 40 CFR part 1065, subparts C and D, may be used in lieu of the procedures specified in this section.

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#### §91.319 NO<sub>x</sub> converter check.

(a) The efficiency of the converter used for the conversion of NO<sub>2</sub> to NO is tested as given in paragraphs (a)(1) through (a)(8) of this section (see Figure 2 in appendix B to this subpart).

(1) Using the test setup as shown in Figure 2 in appendix B to this subpart (see also §91.318 of this chapter) and the procedures described in paragraphs (a)(2) through (a)(8) of this section, test the efficiency of converters by means of an ozonator.

(2) Calibrate the HCLD in the most common operating range following the manufacturer's specifications using zero and span gas (the NO content of which must amount to about 80 percent of the operating range and the NO<sub>2</sub> concentration of the gas mixture less than 5 percent of the NO concentration). The NO<sub>x</sub> analyzer must be in the NO mode so that the span gas does not pass through the converter. Record the indicated concentration.

(3) Calculate the efficiency of the NO<sub>x</sub> converter as described in §91.318(b).

(4) Via a T-fitting, add oxygen continuously to the gas flow until the concentration indicated is about 20 percent less than the indicated calibration concentration given in paragraph (a)(2) of this section. Record the indicated concentration as “c”. The ozonator is kept deactivated throughout the process.